



ABSTRACT OF THE DISLCOSURE

In order to reduce the throughput times of a manufacturing process and the space required for the manufacturing facilities for a plastic injection molding that is laminated with a textile fabric, a non-woven or the like, particularly a piece of interior trim for an automobile, a

5 process is provided comprising the following steps: loading of a fabric blank, which is coated on a first side facing the injection molding with a plastic film that is thermoformable and, when cooled, dimensionally stable and elastic; preforming the fabric blank into the desired outer contour of the injection molding to be manufactured; inserting the preformed fabric blank into the injection mold; injection-backing the fabric blank with plastic; and ejecting the laminated

10 injection molding.

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